



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-1

Job Sheet 173503



Part No: D4434-1

Job Qty: 2 ea *4*

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C SHEETS 6,7 IPP REV:A 13.04.01 AS PER D4434 REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/8/18	0.00	0.00	Start Up Waterjet		<i>SC 18/03/13</i>
100	Waterjet	2 pcs		3/8/18	0.00	0.23	Waterjet1		<i>SC 18/03/13</i>
120	QC	2 pcs		3/8/18	0.00	0.00	QC8		<i>38</i>
130	Brake NC	2 pcs		3/8/18	0.04	0.23	Brake NC 2		<i>9-89 SB</i>
150	QC	2 pcs		3/8/18	0.00	0.00	QC5		<i>38</i>
160	HandFinish	2 pcs		3/9/18	0.00	0.23	HandFinish1		<i>SA 18-3-1</i>
170	QC	2 pcs		3/9/18	0.00	0.00	QC7-3		<i>DAB 38</i>
180	Packaging	2 pcs		3/9/18	0.00	0.00	Packaging3-2	<i>26/4</i>	<i>9-89</i>
190	QC21-SA	2 Ea		3/9/18	0.00	0.00	QC21		<i>9-89</i>

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	3.1320 sf (1.566 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	3	234	0



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CANADA
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Container No: S050612



Part: D4434-1

Job No: 173503

Serial No/Batch: S050612

Revision:

Inspector:

Date: 03/13/18

30
31
32
33
34

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bracket	0.098Inches + 0.004 - 0.001	0.102 0.097	0,099	Diameter
2	Bracket	0.177Inches + 0.005 - 0.001	0.182 0.176	0,178	Diameter
3	Bracket	0.468Inches ± 0.010	0.478 0.458	0,469	
4	Bracket	0.234Inches ± 0.010	0.244 0.224	0,235	
5	Bracket	0.670Inches ± 0.030	0.700 0.640	0,672	
6	Bracket	3.880Inches ± 0.030	3.910 3.850	3,882	
7	Bracket	10.260Inches ± 0.030	10.290 10.230	10,262	
8	Bracket	2.527Inches ± 0.010	2.537 2.517	2,529	
9	Bracket	10.390Inches ± 0.030	10.420 10.360	10,40	
10	Bracket	2.020Inches ± 0.030	2.050 1.990	2,024	
11	Bracket	2.470Inches ± 0.030	2.500 2.440	2,475	
12	Bracket	2.720Inches ± 0.030	2.750 2.690	2,726	
13	Bracket	4.270Inches ± 0.030	4.300 4.240	4,271	
14	Bracket	22.200Inches ± 0.030	22.230 22.170	22,200	

Plex 3/2/18 12:06 PM Dart.Gagnon.Michelle